

# Welding Certificate

**DVS ZERT-EN1090-2-SZ-2023.0663.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**Semmler GmbH  
Schlosserei - Industriemontage  
CNC - Blechbearbeitung**

**Am Bahnhof 7  
85077 Manching  
GERMANY**

**Technical specification**

**EN 1090-2:2018**

**Execution class(es)**

**EXC3 according to EN 1090-2**

**Welding Process(es)**

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding  
135 - Metal active gas welding  
141 - TIG gas tungsten arc welding

**Material Group**

1.1, 1.2  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
8.1  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding  
Coordinator**

(Title, Surname, Name, Qualification,  
Date of birth)

Dr.-Ing. Stefan Allmeier, IWE

born on: 30.01.1972

**Substitute**

(Title, Surname, Name, Qualification,  
Date of birth)

see reverse

**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Validity start**

12.07.2023

**Period of validity**


24.07.2026

**Remarks**

see reverse

**Place and date of issue**

Düsseldorf, 12.07.2023  
Cramer

  
Dipl.-Ing. Gurschke  
Head of certification body